FIRE RESISTANCE PERFORMANCE EVALUATION OF A PENETRATION FIRESTOP SYSTEM TESTED IN ACCORDANCE WITH ASTM E814-13A, STANDARD TEST METHOD FOR FIRE TESTS OF PENETRATION FIRESTOP SYSTEMS

FINAL REPORT
Consisting of 18 Pages

SwRI® Project No. 01.21428.01.001a
Test Date: September 30, 2015
Report Date: October 22, 2015

Prepared for:
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1.0 OBJECTIVE

The objective of the test described in this report was to evaluate the ability of multiple through-penetrations to provide a fire barrier. This test also evaluated the ability of the through-penetrations to maintain their structural integrity when subjected to a hose stream test following the fire exposure. Testing was conducted on September 30, 2015, at Southwest Research Institute’s (SwRI) Fire Technology Department, located in San Antonio, Texas, for American Wood Council, located in Leesburg, Virginia.

2.0 TEST METHOD

The ASTM E814 test method is intended to evaluate the duration, for which a fire stop material, used to fill openings between building compartments, will contain a fire, or retain its structural integrity, or display both properties, during a predetermined fire exposure time. The test exposes a specimen to a standard fire controlled to achieve specified temperatures throughout a specified period. Two ratings, an F rating and a T rating, are assigned to a test specimen based on the performance during the fire test. The F rating is based on the specimen’s ability to successfully provide a physical fire barrier for the desired rating period. The T rating is based on the specimen’s ability to prevent thermal transmission (no thermocouple on the unexposed side of the specimen may increase 325 °F above its initial temperature). The fire exposure is followed by the application of a specified standard fire hose stream applied in accordance with ASTM E2226, under which, the specimen must prevent the passage of water to the unexposed side to successfully acquire either a T or F rating.

This standard is used to measure and describe the response of materials, products, or assemblies to heat and flame under controlled laboratory conditions, but does not by itself incorporate all factors required for fire hazard or fire risk assessment of the materials, products, or assemblies under actual fire conditions.

This report describes the test results obtained for three through-penetrations. The performance of the assembly is expressed in terms of the transmission of heat and hot gases during the standard fire exposure and penetration of water to the unexposed side of the assembly during the hose stream test. The results presented in this report apply specifically to the materials tested, in the manner tested, and not to the entire production of these or similar materials, nor to the performance when used in combination with other materials.

3.0 TEST ASSEMBLIES

Materials:

- Two 1½-in. OD PVC
- ½-in. Type “X” gypsum wallboard
- Paper tape and joint compound complying with ASTM C 474 and C 475
- Mineral wool
- Fiber optical communication cable
- FS-One Max sealant
- Two FS collar CP 643N 1-1/2 in.
- One FS wrap strip CP 648-S 1-1/2 in.

Provided By: SwRI

Received On: 9/22/2015

Sample Description

The sample tested was a 5-ply 6⅜-in. thick cross-laminated timber (CLT), covered with two layers of ⅝-in. type X gypsum board on the fire exposed side, with three different firestop through-penetrations installed. Figure 1 illustrates the layout of the installed penetrations.
Figure 1. Through-Penetration Layout.

The following through-penetration firestop systems were evaluated in the test:

- Hilti C-AJ-2109 (modified as follows: 1.5-in. O.D. closed PVC pipe; no steel sleeve; 3.5-in. long wood screws used to attach the collar; pipe placed concentrically within hole; 2.5-in. sealant depth)
- Hilti C-AJ-2419 (modified as follows: 1.5-in. O.D. closed PVC pipe; 2-in. sealant depth.)
- Hilti C-AJ-3096 (modified as follows: no annular gap between the collar and the bundle of cables; no steel sleeve; 0.5-in. sealant depth was applied between the collar and gypsum board.)

Refer to Appendix C for Client-supplied drawings of these penetration details.

4.0 TEST RESULTS

<table>
<thead>
<tr>
<th>Test Date:</th>
<th>September 30, 2015</th>
</tr>
</thead>
<tbody>
<tr>
<td>Test Witness:</td>
<td>None</td>
</tr>
<tr>
<td>Ambient Temperature:</td>
<td>78.6 °F</td>
</tr>
<tr>
<td>Relative Humidity:</td>
<td>62.8%</td>
</tr>
<tr>
<td>Instrumentation:</td>
<td>The unexposed side of the sample was instrumented with 10 thermocouples (TCs) designed in accordance with ASTM E119. Each through-penetration had three TCs located on the firestop sealant, 1 in. onto the penetration material, and 1 in. onto the sample, and then a TC was placed in the center of all three penetrations. Refer to Figure B-2 for the TC layout. Three furnace temperature probes were used to control the temperature within the furnace during the test.</td>
</tr>
<tr>
<td>Hose Stream Test:</td>
<td>The hose steam test was conducted immediately after the 2-h exposure period. A nozzle designed in accordance with ASTM E814 and ASTM E226 was used, with a pressure of 30 psi and duration of 37.5 sec (based on a 5-ft² exposure area). All penetrations successfully passed.</td>
</tr>
<tr>
<td>Rating Obtained:</td>
<td>All three through-penetrations achieved 2-h F and T ratings.</td>
</tr>
<tr>
<td>Results:</td>
<td>The acquired data is located in Appendix A in graphical form. Photographs taken before, during and after the test are located in Appendix B.</td>
</tr>
<tr>
<td>Deviations:</td>
<td>None</td>
</tr>
</tbody>
</table>

5.0 CONCLUSION

Based on the test results, all three through-penetrations achieved 2-h F and T ratings.
APPENDIX A

GRAPHICAL DATA

(CONSISTING OF 2 PAGES)
Figure A-1. Unexposed TC for Through-Penetration No. C-AJ-2109.

Figure A-2. Unexposed TCs for Through-Penetration No. C-AJ-2419.
Figure A-3. Unexposed TCs for Through-Penetrations No. C-AJ-3096.
APPENDIX B

PHOTOGRAPHIC DOCUMENTATION

(CONSISTING OF 3 PAGES)
Figure B-1: Pretest Setup.

Figure B-2: TC Layout.
Figure B-3. Sample after 2-h Exposure.

Figure B-4. Sample before the Hose Stream Test.
Figure B-5. Sample after Hose Stream Test.
APPENDIX C

CLIENT-PROVIDED DRAWINGS

(CONSISTING OF 7 PAGES)
System No. C-AJ-2109

F Ratings — 2 and 3 Hr (See Item 3)

T Ratings — 0, 2 and 3 Hr (See Items 2 and 3)

W Rating — Class 1 (See Items 2, 3 and 4)

L Rating at Ambient — Less Than 1 CFM/sq ft (See Item 4)

L Rating at 400 F — Less Than 1 CFM/sq ft (See Item 4)

1. Floor or Wall Assembly — 4+1/2 in. (114 mm) thick reinforced lightweight or normal weight (100-150 psf or 1500-2400 kg/m³) concrete. Wall may also be constructed of any UL Classified Concrete Blocks. Max diam of opening is 12 in. (305 mm).

See Concrete Blocks (CAFT) category in the Fire Resistance Directory for names of manufactures.

2. Steel Sleeve — (Optional) - Nom. 12 in. (305 mm) diam (or smaller) Schedule 40 (or heavier) steel pipe cast or grouted into floor or wall assembly, flush with floor or wall surfaces a max of 3 in. (75 mm) above the floor. The steel sleeve extends above the floor, the T Rating of the firestop system is 0 Hr and a min 1/2 Hr. (13 mm) annular space is required between the through penetrant (Item 3) and the periphery of the opening. The W Rating does not apply when the steel sleeve is used.

3. Through Penetrants — One nonmetallic pipe to be installed either concentrically or eccentrically within the firestop system. For max 6 in. (152 mm) diam pipes, the annular space between the pipe and the periphery of opening shall be min 3 in. (75 mm, point contact) to max 1/2 Hr. (13 mm).

For nom. 6 in. (152 mm) and 10 in. (254 mm) diam pipes, the annular space between the pipe and the periphery of opening shall be min 3 in. (75 mm, point contact) to max 1/2 Hr. (13 mm). If the steel sleeve extends above the floor (Item 2), a min 1/2 Hr. (13 mm) annular space is required between the through penetrant (Item 3) and the periphery of the opening. Pipe to be rigidly supported on both sides of floor or wall assembly. For systems with a W Rating, the max annular space is 1/2 Hr. (13 mm). The T Ratings are dependent on the size and/or type of pipe as shown in the table below. The following types and sizes of nonmetallic pipes may be used:

- A. Polyvinyl Chloride (PVC) Pipe — Nom. 10 in. (254 mm) diam (or smaller) Schedule 40 solid core or cellular core PVC pipe for use in closed (process or supply) or vented (drain, waste or vent) piping systems. For systems with a W Rating, the nom diam of pipe shall not exceed 6 in. (152 mm).
- B. Chlorinated Polyvinyl Chloride (CPVC) Pipe — Nom. 10 in. (254 mm) diam (or smaller) SDR11.5 CPVC pipe for use in closed (process or supply) piping systems. For systems with a W Rating, the nom diam of pipe shall not exceed 6 in. (152 mm).
- C. Acrylonitrile Butadiene Styrene (ABS) Pipe — Nom. 6 in. (152 mm) diam (or smaller) Schedule 40 solid core or cellular core ABS pipe for use in closed (process or supply) or vented (drain, waste or vent) piping systems.
- D. Flame Retardant Polypropylene (FRPP) Pipe — Nom. 6 in. (152 mm) diam (or smaller) Schedule 40 FRPP pipe for use in closed (process or supply) or vented (drain, waste or vent) piping systems.

Figure C-1. Page 1 of Hilti, Inc. Through-Penetration Firestop System No. C-AJ-2109.
<table>
<thead>
<tr>
<th>Pipe Type</th>
<th>Nom Pipe Dia, in. (mm)</th>
<th>F Rating Hr</th>
</tr>
</thead>
<tbody>
<tr>
<td>PVC, CPVC</td>
<td>Greater than 6 (152)</td>
<td>2</td>
</tr>
<tr>
<td>PVC, CPVC, ABS, FRPP</td>
<td>6 (152) or smaller</td>
<td>3</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pipe Type</th>
<th>Nom Pipe Dia, in. (mm)</th>
<th>T Rating Hr</th>
</tr>
</thead>
<tbody>
<tr>
<td>PVC, CPVC, ABS, FRPP</td>
<td>1-1/2, 2, 3 (38, 51, 76)</td>
<td>2</td>
</tr>
<tr>
<td>PVC, CPVC, ABS, FRPP</td>
<td>4 (102)</td>
<td>3</td>
</tr>
<tr>
<td>PVC, CPVC, ABS+, FRPP</td>
<td>6 (152)</td>
<td>3</td>
</tr>
<tr>
<td>PVC, CPVC</td>
<td>Greater than 6 (152)</td>
<td>0</td>
</tr>
<tr>
<td>ABS++</td>
<td>6 (152)</td>
<td>0</td>
</tr>
</tbody>
</table>

* + Indicates solid core ABS only.
++ Indicates cellular core ABS only.

4. Fill Void or Cavity Material* — Sealant — Min 1/2 in. (13 mm) thickness of fill material applied within the annulus, flush with top or bottom surface of floor or both surfaces of wall. Sealant is optional for pipes having a max dia. of 6 in. (152 mm) in unsealed openings. For systems with W Rating and/or I Rating, min 1/2 in. (13 mm) thickness of CP 60/1S, CF 60/1S, CG 60/1S, or CP 60/1S Sealant shall be applied within the annulus, flush with top or bottom surface of floor.

HILTI CONSTRUCTION CHEMICALS, DIV OF HILTI INC — FS-ONE Sealant, FS-ONE MAX Intumescent Sealant, CP 60/1S Sealant, CF 60/1S Sealant, CG 60/1S Sealant, CP 60/1S Sealant (floors only) or CP 60/1S Sealant

4A. Packing Material (not shown) — Min 1/2 in. (13 mm) thickness of 4 pt (64 kg/m³) mineral wool butt insulation firmly packed into annular space and recessed from the top surface of floor to accommodate the required thickness of fill material. Required only when CP 60/1S Sealant is used.

5. Firestop Device* — Firestop Collar — Firestop collar shall be installed in accordance with the accompanying installation instructions. Collar to be installed and latched around the pipe and secured to underside of floor or both sides of wall using the anchor hooks provided with the collar. Minimum two anchor hooks for nom 1-1/2 and 2 in. (38 and 51 mm) diam pipes, Minimum three anchor hooks required for nom 3 and 4 in. (79 and 102 mm) diam pipes, Minimum four anchor hooks required for nom 6 in. (152 mm) diam pipes. Minimum ten anchor hooks required for nom 8 in. (203 mm) diam pipes, Minimum twelve anchor hooks required for nom 10 in. (254 mm) diam pipes. The anchor hooks are to be secured with min 1/4 in. (6 mm) diam by min 1-1/4 in. (32 mm) long steel expansion bolt or min 0.145 in. (3.7 mm) diam by 1-1/4 in. (32 mm) long powder actuated fasteners utilizing a 1-7/16 in. (37 mm) diam by 1-1/8 in. (16 mm) thick steel washer. Allow for the anchors specified above. HILTI 1/4 in. (6 mm) diam by 1-1/4 in. (32 mm) long KWM-KC-CON II+ concrete screw anchor, HILTI 1/4 in. (6 mm) diam by 1-3/4 in. (45 mm) long KWM-BOLT 3 steel expansion anchor or HILTI X-CON 27 PS S16 powder actuated floor pin with integral nom 3/16 in. (15 mm) diam washer may be used.


* Indicates such products shall bear the UL or cUL Certification Mark for jurisdictions employing the UL or cUL Certification (such as Canada), respectively.

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Figure C-2. Page 2 of Hilti, Inc. Through-Penetration Firestop System No. C-AJ-2109.
1. Floor or Wall Assembly — Min 4-1/2 in. (114 mm) thick reinforced lightweight or normal weight (100-150pcf or 1600-2400 kg/m³) concrete floor or min 5 in. (127 mm) thick reinforced lightweight or normal weight (100-150pcf or 1600-2400 kg/m³) concrete wall. Wall may also be constructed of any UL Certified Concrete Blocks*. Max diam of opening shall be 6 in. (152 mm). See Concrete Blocks (CAZT) category in the Fire Resistance Directory for names of manufacturers.

2. Through Penetrants — One nonmetallic penetrant centered within the firestop system. The annular space between pipe and periphery of opening shall be nom 3/4 in. (19 mm). Pipe to be rigidly supported on both sides of the floor assembly. The following types and sizes of nonmetallic pipe may be used:
   A. Polyvinyl Chloride (PVC) Pipe — Nom 4 in. (102 mm) diam (or smaller) Schedule 40 solid core or cellular core PVC pipe for use in closed (process or supply) or vented (dial, waste or vent) piping systems.
   B. Chlorinated Polyvinyl Chloride (CPVC) Pipe — Nom 4 in. (102 mm) diam (or smaller) SDR 13.6 CPVC pipe for use in closed (process or supply) piping systems.
   C. Acetal or Butylene Styrene (ABS) Pipe — Nom 4 in. (102 mm) diam (or smaller) Schedule 40 solid core or cellular core ABS pipe for use in closed (process or supply) or vented (dial, waste or vent) piping systems.

3. Firestop System — The details of the firestop system shall be as follows:
   A. Fill, Void or Cavities Material* — Wrap Strips — Nom 3/16 in. (5 mm) thick by 1-3/4 in. (44 mm) wide Intumescent wrap strips. The wrap strips are continuously wrapped around the outer circumference of the pipe covering two times and still into the annular space. When multiple wrap strips are used to achieve the required total length, the ends are to be beveled end to end and held in place with tape. The bottom edge of the wrap strip shall be recessed 1/2 in. (13 mm) from the bottom surface of the concrete floor. In walls, the wrap shall be installed on both surfaces of the wall such that the exposed edge of the wrap strip is recessed 1/2 in. (13 mm) from each side of the wall.
   B. Fill, Void or Cavities Material* — Sealant — Min 1/2 in. (13 mm) thickness of fill material applied within the annular, flush with bottom surface of floor or both surfaces of wall.

* Indicates such products shall bear the UL or cUL Certification Mark for jurisdictions employing the UL or cUL Certification (such as Canada), respectively.
1. Floor or Wall Assembly — Min 4-1/2 in. (114 mm) thick reinforced lightweight or normal weight (100-150 psf or 1600-2400 kg/m²) concrete floor or wall. Wall may also be constructed of any UL Classification Concrete Blocks*. Max diam of opening is 6 in. (152 mm).

See Concrete Blocks (C/AC) category in the Fire Resistance Directory for names of manufacturers.

2. Steel Sleeve — (Optional) — Nom 6 in. (152 mm) diam (or smaller); Schedule 10 (or heavier) steel pipe cast or grouted into floor or wall assembly, flush with floor or wall surfaces.

3. Cables — Aggregate cross-sectional area of cables in opening to be min 25 percent to max 40 percent of the aggregate cross-sectional area of the opening. Cables to be rigidly supported on both sides of floor or wall assembly. Any combination of the following types and sizes of cable may be used:

A. Max 350 kcmil single conductor power cables with cross-linked polyethylene (XPLE) Insulation. When single aluminum conductor power cable is used, T, FT and FTH Rating is 0 hr. When single copper conductor power cable is used, T, FT and FTH Rating is 1/2 hr.

B. Max 25 pair No. 24 AWG copper conductor telecommunication cables with polyethylene (PE) insulation and jacket materials. When telecommunication cable is used, T, FT and FTH Rating is 1/2 hr.

C. Max No. 12 AWG multiconductor power and control cables with PVC or XLPE Insulation and PVC jacket. When multiconductor power and control cable is used, T, FT and FTH Rating is 1 hr.

D. Multiple fiber optical communication cables jacketed with PVC and having a max outside diam of 1/2 in. (13 mm). When fiber optic cable is used, T, FT and FTH Rating is 1-1/2 hr.
4. Firestop System — The firestop system shall consist of the following:
   A. Packing Material — Mtl 1 in. (25 mm) thickness of mtl 4.0 pcf (64 kg/m³) mineral wool batt insulation firmly packed into opening as a permanent form. Packing material to be recessed from top surface of floor or from both surfaces of wall as required to accommodate the required thickness of fill material.
   B. Fill, Void or Cavily Material* (Optional) — Sealant — Mtl 1/2 in. (13 mm) thickness of fill material applied within the annulus, flush with top surface of floor or on both surfaces of wall.
   HILTI CONSTRUCTION CHEMICALS, DIV OF HILTI INC — FS-One Sealant or FS-CNE MAX Intumescent Sealant
   C. Firestop Device* — Firestop Collar — Firestop collar shall be installed in accordance with the accompanying installation instructions. Collar to be installed and fastened around the cable bundle and secured to underside of floor or both sides of wall using the anchor hooks provided with the collar. Minimum 2 anchor hooks for 1-1/2 and 2 in. (38 and 51 mm) diam pipes, 3 anchor hooks for 3 and 4 in. (76 and 102 mm) diam pipes, and 4 anchor hooks for 6 in. (152 mm) diam pipes. The anchor hooks are to be secured with 1/4 in. (6 mm) diam by min 1-1/2 in. (38 mm) long steel expansion bolts, in conjunction with steel nuts and min 3/4 in. (19 mm) diam steel washers with one anchor bolt in each anchor hook.
   HILTI CONSTRUCTION CHEMICALS, DIV OF HILTI INC — CP 643 50V, 51V, CP 643 6327N, CP 643 9027N, CP 643 11047N or CP 643 16087N Firestop Collar.

* Indicates such products shall bear the UL or cUL Certification Mark for jurisdictions employing the UL or cUL Certification (such as Canada), respectively.

Figure C-5: Page 2 of Hilti, Inc Through-Penetration Firestop System No. C-AJ-3096
Figure C-6. Client-Provided Drawing of the Modifications for No. C-AJ-2419.
Figure C-7. Client-Provided Drawing of the Modifications for No. C-AJ-2109.